

0040-4039(94)02069-8

## A Direct Preparation of 1,4-Benzodiazepines. The Synthesis of Medazepam and Related Compounds via a Common Intermediate

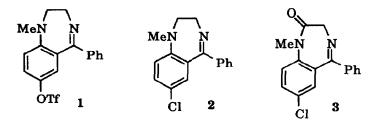
George A. Kraus\* and Hiroshi Maeda

Department of Chemistry, Iowa State University, Ames, Iowa 50011

Key Words: benzodiazepine; triflate; palladium; photochemistry

Abstract : The benzodiazepine skeleton was prepared from benzoquinone in three steps. Medazepam was prepared from 9.

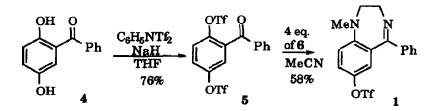
The 1,4-benzodiazepine skeleton has been the object of a variety of synthetic strategies. Interest in this unit stems from the commercially significant antianxiety activity of Diazepam (Valium).<sup>1</sup> Most syntheses use a Friedel-Crafts reaction to assemble the benzophenone subunit and then form the diazepine ring by condensation with a derivative of glycine. One exception is the Sumitomo synthesis which makes the benzophenone unit by oxidation of an indole with chromium trioxide.<sup>2</sup> As part of a program designed to develop environmentally benign syntheses of industrial products,<sup>3</sup> we have developed a general synthesis of benzodiazepines from triflate 1. Medazepam (2), which can be converted into Diazepam (3) in one step,<sup>4</sup> has also been synthesized.



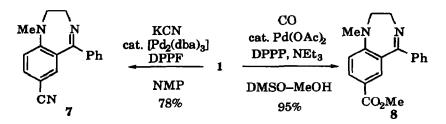
The benzophenone 4 was constructed by the photochemically-mediated reaction of benzoquinone with benzaldehyde.<sup>5</sup> This reaction proceeds in 60% yield with few byproducts. In this case it is a convenient alternative to a Friedel-Crafts reaction. Surprisingly, a literature search revealed that this compound had never been converted into a benzodiazepine. To the best of our knowledge, the conversion of an ortho-hydroxybenzophenone directly into a benzodiazepine has no precedent.<sup>6</sup>

Initial attempts to convert 4 directly into a benzodiazepine by reaction of 4 or its corresponding dimethyl ether with ethylenediamine resulted in the recovery of 4. The bis-triflate 5 could be readily prepared from 4 using NaH and N-phenyltriflimide. Although the reaction of ethylenediamine with 5 afforded a mixture of products, the reaction of N-methylethylenediamine (6) provided benzodiazepine 1 in 58% yield.

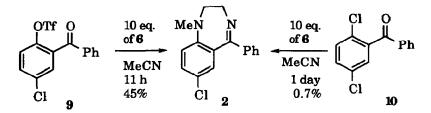
We view 1 as a key intermediate for the synthesis of substituted benzodiazepines. Aryl triflates are known



to be excellent substrates for palladium-mediated transformations.<sup>7</sup> Using this technology, we prepared nitrile  $7^8$  and ester 8 in 78% and 95% yields, respectively.



In order to investigate the generality of the reaction involving N-methylethylenediamine, we synthesized triflate 9 and chloride  $10^9$ . The reaction of diamine 6 with 9 provided Medazepam (2) in 45% yield. The NMR and IR spectra and melting point of our compound 2 was identical to those reported for Medazepam. The



reaction of 6 with 9 was slower than the reaction of 5 with 6. Interestingly, the reaction of chloride 10 with 6 under the same conditions yielded 90% recovered starting material and only a 0.7% yield of 2.

Acknowledgements - We thank the EPA Office of Pollution Prevention and Toxics, Design for the Environment Program and the National Science Foundation Environmentally Benign Synthesis Program for support.

References

- 1. "Pharmaceutical Chemistry, v. 1", Roth, H. J.; Kleemann, A., Beisswenger, T. (John Wiley, 1987).
- 2. Inaba, S., Ishizumi, K., Mori, K., Yamamoto, H. Chem. Pharm. Bull., 1971, 19, 722.
- 3. Kraus, G.A., Kirihara, M. and Wu, Y. ACS Monographs, 1994, in press.
- 4. Felix, A. M., Earley, J. V., Fryer, R. I., Sternbach, L. H. J. Het. Chem., 1968, 5, 731.
- 5. Kraus, G.A., Kirihara, M. J. Org. Chem. 1992, 57, 3256.
- 6. The closest precedent is: Kotsuki, H., Kobayashi, S., Suenaga, H., Nishizawa, H. Synthesis, 1990, 1145.
- 7. Ritter, K. Synthesis, 1993, 735.
- 8. Sternbach, L. H., Archer, G.A., Reeder, E. J. Org. Chem., 1963, 28, 3013.
- 9. Crauw, T. D., Rec. Trav. Chim. Pays-Bas, 1931, 50, 753.

(Received in USA 9 August 1994; revised 7 October 1994; accepted 14 October 1994)